



SAFETY DATA SHEET

1. Identification

Product identifier **CIMCLEAN® PRODUCTO™ ALK-106**
INDUSTRIAL CLEANER

Other means of identification

SDS number Not applicable

Product code B40040

Recommended use INDUSTRIAL CLEANER

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name CIMCOOL® Industrial Products LLC
3000 Disney Street
Cincinnati, Ohio 45209

Telephone (General Information) 513-458-8100
Emergency telephone number 1-800-424-9300 (CHEMTREC)
Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

Supplier

Company name Milacron Canada Corp.
Address 1175 Appleby Line Road, Unit B-1
Burlington Ontario L7L5H9 Canada

Telephone (General Information) 905-319-1919
Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

Supplier Not available.

2. Hazard identification

Physical hazards Corrosive to metals Category 1

Health hazards Acute toxicity, oral Category 4

Skin corrosion Category 1

Serious eye damage Category 1

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement May be corrosive to metals. Harmful if swallowed. Causes severe skin burns and eye damage.

Precautionary statement

Prevention Keep only in original packaging. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.

Response	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Wash contaminated clothing before reuse. Absorb spillage to prevent material-damage.
Storage	Store locked up. Store in a corrosion resistant container with a resistant inner liner.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
POTASSIUM HYDROXIDE		1310-58-3	30 - 60
TRIETHANOLAMINE		102-71-6	5 - 10
Other components below reportable levels			60 - 80

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	Move to fresh air. Under normal conditions of intended use, this material is not expected to be an inhalation hazard. Call a physician if symptoms develop or persist.
Skin contact	Immediately flush skin with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eye(s) with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Call a physician or poison control center immediately.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Not applicable, non-combustible.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage**Precautions for safe handling**

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Store in tightly closed container. Keep only in the original container. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Do not allow material to freeze. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. ACGIH Threshold Limit Values**

	Type	Value
POTASSIUM HYDROXIDE (CAS 1310-58-3)	Ceiling	2 mg/m ³
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m ³

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

	Type	Value
POTASSIUM HYDROXIDE (CAS 1310-58-3)	Ceiling	2 mg/m ³
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m ³

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

	Type	Value
POTASSIUM HYDROXIDE (CAS 1310-58-3)	Ceiling	2 mg/m ³
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m ³

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

	Type	Value
POTASSIUM HYDROXIDE (CAS 1310-58-3)	Ceiling	2 mg/m ³
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m ³

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

	Type	Value
POTASSIUM HYDROXIDE (CAS 1310-58-3)	Ceiling	2 mg/m ³
TRIETHANOLAMINE (CAS 102-71-6)	TWA	3.1 mg/m ³

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Type	Value
	0.5 ppm

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

	Type	Value
POTASSIUM HYDROXIDE (CAS 1310-58-3)	Ceiling	2 mg/m3
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

	Type	Value
POTASSIUM HYDROXIDE (CAS 1310-58-3)	Ceiling	2 mg/m3
TRIETHANOLAMINE (CAS 102-71-6)	15 minute	10 mg/m3
	8 hour	5 mg/m3

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

Skin protection**Hand protection**

Nitrile gloves are recommended.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

CLEAR

Physical state

Liquid.

Form

Liquid.

Color

Not available.

Odor

CHEMICAL

Odor threshold

Not available.

pH

13.4

Melting point/freezing point

< 32 °F (< 0 °C)

Initial boiling point and boiling range

> 212 °F (> 100 °C)

Flash point

Not Applicable

Evaporation rate

Like water when diluted

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits**Flammability limit - lower (%)**

Not available.

Flammability limit - upper (%)

Not available.

Explosive limit - lower (%)

Not available.

Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
pH in aqueous solution	13.1 @ 2%
Specific gravity	1.330
VOC ASTM D2369	10 %

10. Stability and reactivity

Reactivity	Reacts violently with strong acids. This product may react with oxidizing agents. May be corrosive to metals.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials. Do not mix with other chemicals.
Incompatible materials	Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines. Aluminum. Acids. Oxidizing agents.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation	Not classified.
Skin contact	Causes skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
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Information on toxicological effects

Acute toxicity

Components	Species	Test Results
TRIETHANOLAMINE (CAS 102-71-6)		
Acute		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 2000 mg/kg
Oral		
<i>Liquid</i>		
LD50	Rat	4190 mg/kg
Skin corrosion/irritation	Causes skin burns.	
Serious eye damage/eye irritation	Causes serious eye damage.	

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

POTASSIUM HYDROXIDE (CAS 1310-58-3) Irritant

TRIETHANOLAMINE (CAS 102-71-6) Irritant

Canada - Quebec OELs: Sensitizer

TRIETHANOLAMINE (CAS 102-71-6) Sensitizer.

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

TRIETHANOLAMINE (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Not classified.

Further information The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Components	Species	Test Results
POTASSIUM HYDROXIDE (CAS 1310-58-3)		
Aquatic		
Fish	LC50	Western mosquitofish (<i>Gambusia affinis</i>) 80 mg/l, 96 hours
TRIETHANOLAMINE (CAS 102-71-6)		
Aquatic		
Crustacea	EC50	Water flea (<i>Ceriodaphnia dubia</i>) 565.2 - 658.3 mg/l, 48 hours
Acute		
Fish	LC50	Bluegill (<i>Lepomis macrochirus</i>) 450 - 1000 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

TRIETHANOLAMINE -2.3

Mobility in soil This product is miscible in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

UN number	UN3266
UN proper shipping name	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (POTASSIUM HYDROXIDE, TRIETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	Not available.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number	UN3266
UN proper shipping name	Corrosive liquid, basic, inorganic, n.o.s. (POTASSIUM HYDROXIDE, TRIETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	8L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN3266
UN proper shipping name	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (POTASSIUM HYDROXIDE, TRIETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

IATA; IMDG; TDG



15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations**Stockholm Convention**

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information

Issue date 03-13-2019

Version # 01

NFPA ratings Health: 3
Flammability: 0
Instability: 0

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information This document has undergone significant changes and should be reviewed in its entirety.